

14th Floor, Centre Tower 3300 Bloor Street West Toronto, Ontario Canada M8X 2X4 Tel.: 416.734.3300

Fax: 416.231.1626
Toll Free: 1.877.682.8772

www.tssa.org

November 09, 2015

MARIA TOTH M TOTH ENGINEERING LIMITED 9 ATLANTIC AVE UNIONVILLE ON L3P 7B6 CA

Service Request Type: BPV-Fitting Registration

Service Request No.: 1733462

Your Reference No.: 1 GALLON BLADDER ACCUMULATOR SHELL

Registered to: BUCC INDUSTRIES INC

Dear MARIA TOTH,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN No.: 0H18049.5

Main Design No.: 3400275-D REV C Expiry Date: 09-Nov-2025

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

A stamped copy of the approved registration and invoice for engineering services will be mailed to you shortly. Should you have any questions or require further assistance, however, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Zivko Gacevic P. Eng. Mechanical Engineer, BPV

Tel.: 416-734-3429 Fax: 416-231-6183

Email: zgacevic@tssa.org



505 - 6th Street, Suite 200 New Westminster, BC V3L 0E1

> Toll Free: 1-866-566-SAFE Fax: (778) 396 - 2064 www.safetyauthority.ca

M. TOTH ENGINEERING LTD 9 ATLANTIC AVENUE MARKHAM ON L3P 7B6 Date: December 1, 2015

Account #: 16027 Journal #: 64144 Our File #: 5565302

Attn: MARIA TOTH

Re: Application for Design Registration

The design, as detailed in your, Dwg: 3400275-D, for a Fitting is accepted for registration as follows:

Registered To: BUCC INDUSTRIES INC

CRN: 0H18049.51

MDMT: -65 deg F

MAWT: 200 deg F

Drawing #: 3400275-D Drawing Revision: C

### **Conditions Of Registration:**

Registration of a 3.8L Bladder Accumulator Shell. MAWP: 3000/4000 psig.

This design was registered based on a technical review performed by the province of initial registration in accordance with the Association of Chief Inspectors policy on reciprocal recognition of design review.

#### Reviewer's Notes:

As required by CSA B51 4.2.1, this registration expires on November 09, 2025. This CRN is valid until the expiry date as long as the Manufacturer maintains a valid quality control program verified by an acceptable third-party agency until that date. Should the certification of the quality control program lapse before the expiry date, this registration shall become void.

Contact me if you have any questions. The invoice for registration will be forwarded under separate cover.

### SHARON PETERS

boiler.designregistration@safetyauthority.ca Design Administration

cc:

(PROD) 30400-20 GST #: 87391 2802 RT0001

9410 - 20 Ave N.W. Edmonton, Alberta, Canada T6N 0A4

Tel: (780) 437-9100 / Fax: (780) 437-7787

January 05, 2016

**Attention:** Maria Toth

M TOTH ENGINEERING LTD. CONSULTING ENGINEERS 9 ATLANTIC AVENUE MARKHAM, ON L3P 7B6

The design submission, tracking number 2015-08276, originally received on November 25, 2015 was surveyed and accepted for registration as follows:

**CRN:** 0H18049.52 **Accepted on:** January 05, 2016

**Reg Type:** New Design **Expiry Date:** November 09, 2025

Drawing No.: 3400275-D Rev C As Noted

**Fitting type:** BLADDER ACCUMULATOR SHELL (1 GALLON) Design registered in the name of : BUCC INDUSTRIES INC

Description	MAWP	Design Temperature	MDMT
Internal Pressure	20684kPa	93 °C	-54 °C
Internal Press (App 22)	27579kPa	93 °C	-54 °C

### The registration is conditional on your compliance with the following notes:

The scope of this registration is limited to the forged bladder accumulator shell only and does not include any attachments, fittings, or assemblies. This note shall appear on the Manufacturer's Data Report.

The CE pressure/temperature rating and stamping is not part of this registration.

As per UG-84(c)(4)(-b) and Figure UHT-6.1, the lateral expansion shall not be less than 15 mils.

The hydrostatic test pressure is higher than required. As per UG-99(d), if the specified hydrostatic test pressure is exceeded, either intentionally or accidentally, to the degree that the vessel is subjected to visible permanent distortion, the Inspector shall reserve the right to reject the vessel.

This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration form. This registration is valid only until the indicated expiry date only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency until that date. Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3344 or fax (780) 437-7787 or e-mail Rudolf@absa.ca.

Sincerely,

Heitl Nudolf



2202 2nd Avenue Regina, SK S4R 1K3 Canada (306) 787-1443 info@tsask.ca www.tsask.ca

### REGISTRATION OF FITTING DESIGN

08-Jan-16

M. Toth Engineering Limited 9 Atlantic Avenue Markham, ON L3P 7B6

ATTENTION:

Maria Toth

File Number: 10008 [

0 F]

With reference to your submission respecting the registration of the item below, for legal use in the province, please note we have surveyed and registered this design in accordance with The Boiler and Pressure Vessel Act.

N: 0H18049.53
11

We wish to point out that every fitting must be constructed strictly in accordance with the registered design.

Fitting registrations are required to be resubmitted for validation after ten (10) years from the registration date in accordance with CSA B51, Clause 4.2.1. The date of expiry for this registration is **Nov. 09, 2025** 

Sincerely,

Williams Uju, P.Eng.

Codes and Standards Compliance

REMARKS: CRN registered under reciprocal agreement.



#### Inspection and Technical Services Manitoba

500 - 401 York Avenue Winnipeg Manitoba R3C 0P8 T (204) 945-3373 F (204) 948-2309

www.firecomm.gov.mb.ca/codes steam pressure.html

January 22, 2016

M. Toth Engineering Limited 9 Atlantic Ave. Markham, ON L3P 7B6

Attn: Maria Toth

#### REGISTRATION OF VALVES AND FITTINGS

Manufacturer: BUCC Industries Inc.

The design(s) for the following Valves/Fittings has been received by us and has been examined and accepted for registration in the Province of Manitoba as follows.

DRAWING / CATALOGUE	CRN	FILE
3400275-D Rev. C	0H18049.54	36055

#### An invoice covering survey and registration fees is enclosed.

**NOTE:** CRN registered under reciprocal agreement & is conditional based on compliance with the notes set by the original issuing Jurisdiction: **TSSA**. See attached stamped "this is part of CRN" for scope of registration. This registration expires **November 9, 2025**.

This registration is valid until the indicated expiry date only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency until that date. Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

The registration of this design does not relieve the manufacturer, the owner or his agent of the responsibility for the design or construction of a fitting in accordance with the applicable Acts, Codes and Standards. Inspection and Technical Services assumes no responsibility by registering designs, examining plans and/or inspecting equipment or facility.

Yours truly,

Rabie Harb, E.I.T.

Design Surveyor
Office of the Fire Commissioner
Inspection and Technical Services Manitoba

500 - 401 York Avenue Winnipeg, Manitoba, R3C 0P8

Phone: 204-945-3373 Email: <a href="mailto:rabie.harb@gov.mb.ca">rabie.harb@gov.mb.ca</a>



Direction de l'inspection des appareils sous pression

February 2, 2016

Mrs. Maria Toth M. TOTH ENGINEERING LIMITED 9 Atlantic Avenue Markham ON Canada L3P 7B6

Type of device: BLADDER ACCUMULATOR

Manufacturer: BUCC INDUSTRIES INC.

201 FOUNDATION AVE. LA HABRA CALIFORNIA

U.S.A. 90631

Dear Madam,

According to our law respecting pressure vessels, your design has been reviewed and registered as follows:

CRN N°: 0H18049.56 Our reference No: 956914

Main Design No.: 3400275D REV. C

Note: If the CRN is a five digit number following the letter and start with a 0, the 0 is not

considered to be an integral part of the CRN.

Yours truly,

Geneviève Noel-de-Tilly

Inspecteur autorisé (e) Direction de l'inspection de la fabrication d'appareils sous pression

Montréal 545, boul. Crémazie Est, 7e étage Montréal (Québec) H2M 2V2 Téléphone : (514) 864-8480 Télécopieur : (514) 873-9929

	NOVA SCOTIA YUKON	X PRINCE EDWARD ISLA X NORTHWEST TERRITO		NEWFOUNDLAND AND LABRA	DOR
MANUFACTURERS NAME:	BUCC INDUSTRIES, INC	•			
MANUFACTURERS ADDRESS:	201 FOUNDATION AVE.,	LA HABRA, CA, 90631			
PLANT LOCATIONS:	SAME AS ABOVE				
CATEGORY OF FITTI	NGS TO BE REGISTERED.	CIRCLE ONE CATEGORY	ONLY	TITLE OF THE STANDARD OF CONS	
A Pipe fittings, including coupling B Flanges: all flanges C Valves: all line valves D Expansion joints, flexible context E Strainers, filters, separators, all	nections, and hose assembli and steam traps	ies: all types	s	ASME SEC. VIII, DIV. I, 2013	ED.
Measuring devices, including pressure transmitters     G Certified capacity-rated press boilers, pressure vessels, pip     Pressure retaining component	ure relief devices acceptable	e as primary over pressure pr	otection on		
N Nuclear components: Class	I □ Class 2 □ Class 3 □,	(Meeting CNSC or ASME re	quirements)		j P
SHOW MANUFACTURERS NAM	ME, TRADEMARK, OR LOG	O AS IT WILL APPEAR ON	THE PRODUCT		
BUCC				FORGED WELDED D WROUG CAST D OTHER D DESCRIBE OTHER:	нт B .
LIST OF SUPPORTING DOCU	MENTATION AND IDENTIF	CATION OF THE ACTUAL	TENS TO BE S	ECISTERED:	
DRAWING 3400275-D REV. C					
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responsibility for the quality of my knowledge represents the temperature ratings, and ider manufacture of these fittings or in part and has been verific declaration conscientiously be	f the end product do sole product for which registratification markings are in is regulated by a Quality ed by ASME elieving it to be true, and	emnly declare that the info ration is sought. The dime accordance with the here Control Program which ex- as bei knowing that it is of the s	rmation contain ensions, materi ein named stand tends to each i ng suitable for i	als of construction, pressure dards. I further declare that the plant where fabrication occur that purpose and I make this	the best of ne s in whole
Signature of Declarer:	Gar Cha	<u></u>			
Declared before me at			SETHI	S SPACE FO	SEE ATTACHED
This day of	AD		O F	SCIAL SEXT	CALIFORNIA
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Commissioner of Oaths or Notary Public: (sign)		Y	News	CATICK	
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CRN: 0H18049.5			REGIST	RATION ONLY 57	
FID#: 15085			GRNOF	13041.0	
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responsibility for the quality of 4. Quality control programs s		ation #	DATE: 12	107/00.0	
at a maximum interval of five				Rs Sect. 1.0 Fittings Re	
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	X NOVA SCOTIA X YUKON	X PRINCE EDWARD ISLAND X NORTHWEST TERRITORIES	XNEWFOUNDLAND AND LABRADOR
ANUFACTURERS NAME:	BUCC (Tianlin) Pressure E	Equipment Manufacturing Co., Ltd.	
ANUFACTURERS ADDRESS	No. 15 Baccang Rd., Junii	angcheng Industrial Park, Dongli District, Ti	anjin 300301, P.R. China
LANT LOCATIONS:	SAME AS ABOVE		
CATEGORY OF FITT	INGS TO BE REGISTERED.	CIRCLE ONE CATEGORY ONLY	TITLE OF THE STANDARD OF CONSTRUCTION
Pipe filtings, including coupils Fianges: all flanges Valves: all flan valves Expansion joints, flexible cor Strainers, filters, separators, Measuring devices, including pressure transmitters	inections, and hose assembli and steam traps pressure gauges, level gaug	es: all types es, sight glasses, levels, or	ASME SEC. VIII, DIV. I, 2013 ED.
bollers, pressure vessels, pl Pressure retaining compone	ping and fusible plugs	a as primary over pressure protection on the above categories	
N Nuclear components: Class	1 🗆 Class 2 🗆 Class 3 🗖,	(Meeting CNSC or ASME requirements)	
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Commissioner of Oaths or Notary Public (eign)		CAI	CALIFORNIA
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or Notary Public: (eign)	his registration must be re	CAI	CHNOWLEDGEMENT :

X NEW BRUNSWICK X NUNAVUT	XNOVA SCOTIA XYUKON	X PRINCE EDWARD ISLAND X NORTHWEST TERRITORIES	XNEWFOUNDLAND AND LABRADOR
MANUFACTURERS NAME:	BUCC (Tlaniin) Pressure E	iquipment Manufacturing Co., Ltd.	
MANUFACTURERS ADDRESS	No. 15 Baccang Rd., Junila	angcheng Industrial Park, Dongil District, T	lanjin 300301, P.R. China
PLANT LOCATIONS:	SAME AS ABOVE		
		CIRCLE ONE CATEGORY ONLY	ASME SEC. VIII, DIV. I, 2013 ED.
h) Pressure retaining compone	inections, and hose assemblic and steam traps pressure gauges, level gauge sure relief devices acceptable ping and fusible plugs nte that do not fall into one of t	as: all typos as, sight glasses, levels, or as primary over pressure protection on the above categories	ASIME GEO. VIII, STV. II, 2013 CO.
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XNEWFOUNDLAND AND LABRADOR

MANUFACTURERS NAME: BUCC (Tianjin) Pressure Equipment Manufacturing	ng Co., Ltd.	
MANUFACTURERS ADDRESS: No. 15 Baccang Rd., Junilangcheng Industrial Pa	ark, Dongil District, Tianjin 300301, P.R. China	
PLANT LOCATIONS: SAME AS ABOVE		
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D Expansion joints, flexible connections, and hose assemblies: all types E Strainers, filters, separators, and steam traps P Measuring devices, including pressure gauges, level gauges, sight glasses, level pressure transmitters	s, or	
G Certified capacity-rated pressure relief devices acceptable as primary over press boilers, pressure vessels, piping and fusible plugs H Pressure retaining components that do not fall into one of the above categories N Nuclear components: Class 1 D Class 2 D Class 3 D, (Meeting CNSC or AS		
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responsibility for the quality of the end product do solemnly declare that the my knowledge represents the product for which registration is sought. The temperature ratings, and identification markings are in accordance with the manufacture of these fittings is regulated by a Quality Control Program where the product of the part and has been verified by ASME declaration conscientiously believing it to be the, and knowing that it is of	e information contained in this form is true and to the best of the dimensions, materials of construction, pressure the herein named standards. I further declare that the high extends to each plant where fabrication occurs in whole as being suitable for that purpose and I make this solemn	lo I
Signature of Declarer.	L C F T I SEE ATTACHED.	
This day ofAD	USETH SEE ATTACHED CALIFORNIA CACKNOWLEDGEMENT	
or Notary Public (sign)		
This space for Regulatory	y Authority use	
This registration must be revalidated after ten (	10) years from the date of acceptance.	
CRN: 0H18049.5	Newfoundland	
FID#: 15085	Service NL	
Notes: 1. All fittings shall be registered in the name of the Manufacturer. 2. Each category shall be supported with two Statutory Declaration forms and one copy of supporting documentation. 3. The declaration shall be made by the person having full authority and	Registered  Date  Engineering and Inspection Survices  Registered 59	
responsibility for the quality of the end product. 4. Quality control programs shall be resubmitted for validation at a maximum interval of five (5) years.	UNDER THE AUTHORY OF THE PUBLIC SAFETY ACTIONS THE BOLLER, PRESSURE VESSEL ON BILLION RAY 1,06/20	003 1111,

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MANUFACTURERS NAME:	BUCC (Tian In) Pres	sure Equipment Manufac	turing Co., Ltd.	
MANUFACTURERS ADDRES	s: No. 15 Baccang Rd.	, Junilangcheng Industria	il Park, Dongli District, Ti	anjin 300301, P.R. Chine
PLANT LOCATIONS:	SAME AS ABOVE			
CATEGORY OF FIT	TINGS TO BE REGISTE	RED. CIRCLE ONE CA	TEGORY ONLY	ASME SEC. VIII, DIV. I, 2013 ED.
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N Nuclear components: Class				OT TYPE OF CONSTRUCTION
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Declared before me at				CALIFORNIA
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or Notary Public (sign) _				
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MANUFACTURERS NAME:	BUCC (Tlantin) Pro	ssure Equipment Manufacturing Co., Ltd.		
MANUFACTURERS ADDRES	S: No. 15 Baocang Rd	., Junilangcheng Indusidal Park, Dongii Distric	t, Tianlin 300301, P.R. China	
PLANT LOCATIONS:	SAME, AS ABOVE	EREO CIRCI E ONE CATCORRY ON IV	THE OF THE STANDARD OF CONSTRUCTOR	
		ERED. CIRCLE ONE CATEGORY ONLY plugs, unions, pipe caps, or roducers	ASME SEC. VIII, DIV. I, 2013 ED.	
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F Massuring devices, including pressure transmitters	ng prossure gauges, lev	el gauges, sight glasses, levels, or	•	
G Certified capacity-rated pre- bollers, pressure vessels, (H) Pressure retaining compor	piping and fusible plugs			
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Declared before me at day of		USET	H SEE ATTACHED H CALIFORNIA ACKNOWLEDGEMENT	
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MANUFACTURERS NAME:	BUCC (Tianjin) Pressure Ed	quipment Manufacturing Co., Ltd.		
MANUFACTURERS ADDRESS	s; No. 15 Baocang Rd., Junlian	ngcheng Industrial Park, Dongli District, Tia	njin 300301, P.R. China	
PLANT LOCATIONS:	SAME AS ABOVE			
A Pipe filtings, including coupli B Flanges: all flanges C Valves: all fine valves	TINGS TO BE REGISTERED. ( Ings, tees, elbows, Ys, plugs, un nnoctions, and hose assemblies		ASME SEC. VIII. DIV. I, 2013 ED.	TON
pressure transmitters G Certified capacity-rated pres boilers, pressure vessels, p Pressure retaining compone	g pressure gauges, level gauge ssure relief devices acceptable siping and fusible plugs ents that do not fall into one of th	as primary over pressure protection on		
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Signature of Declarer:	- acc	11.0 5 70.11	SEE ATTACHED.	
Daclared before me at		USETH	SEE AITACHED CALIFORNIA (NOWLEDGEMENT /	
This day of	AU	ACI	MONTEDGENERI	Police.
		space for Regulatory Authority use		
CRN: 0H18049  FID#: 15085  Notes: 1 All fittings shall be regis	stered in the name of the Manuf	Nunavut Pre	Boilers and essure Vessels At STERED	
Each category shall be forms and one copy of sup 3. The declaration shall be responsibility for the qualification.	supported with two Statutory D porting documentation. We made by the person having for ty of the end product. This shall be resubmitted for valid	oclaration CRN DH 80 on authority and Date Signed	Sect. 1.0 - Fillings Rev.	
		Territorial Re	gistration Fee	